



ALIXIR Rust Remover

Safety Data Sheet

According to REACH Regulation (EC) No 1907/2006, as retained and amended in UK law.
Issue date: 1/29/2014 Revision date: 5/21/2026 Supersedes: 7/14/2022 Version: 4.1

SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1. Product identifier

Product form : Mixture
Product name : ALIXIR Rust Remover
Product code : SA-RR-1L
Product group : End product

1.2. Relevant identified uses of the substance or mixture and uses advised against

1.2.1. Relevant identified uses

Main use category : Consumer use, Professional use
Use of the substance/mixture : Rust remover

1.2.2. Uses advised against

No additional information available

1.3. Details of the supplier of the safety data sheet

Alixir Industries Ltd
T/A Alixir
44A & B Buckland Road
Pen Mill Trading Estate, Yeovil, BA21 5HA
TEL - 01935 513299
support@alixir.uk

1.4. Emergency telephone number

Emergency number : +44(0) 1935 513299 (Office Hours Only) NHS 111 (England, Wales and Scotland).
Northern Ireland contact your GP or GP out of hours service.

Country/Area	Organisation	Emergency number
United Kingdom	National Poisons Information Service (Birmingham Centre). City Hospital. Dudley Road B18 7QH.	0344 892 0111 Only for healthcare professionals
	National Poisons Information Service (Cardiff Centre). University Hospital Llandough. Penlan Road CF64 2XX.	0344 892 0111 Only for healthcare professionals
	National Poisons Information Service (Edinburgh Centre). Royal Infirmary of Edinburgh. Little France Crescent EH16 4SA.	0344 892 0111 Only for healthcare professionals
	National Poisons Information Service (Belfast Centre). Royal Victoria Hospital. Grosvenor Road BT12 6BA.	0344 892 0111 Only for healthcare professionals

SECTION 2: Hazards identification

2.1. Classification of the substance or mixture

Classification according to GB CLP (SI 2019:720 as amended)

Acute toxicity (oral), Category 4 H302
Skin corrosion/irritation, Category 1 H314
Serious eye damage/eye irritation, Category 1 H318
Full text of H- and EUH-statements: see section 16

Adverse physicochemical, human health and environmental effects

No additional information available

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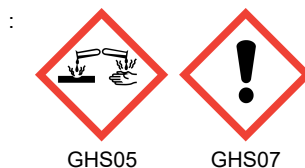
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2.2. Label elements

Labelling according to GB CLP (SI 2019:720 as amended)

Hazard pictograms (GB CLP)



Signal word (GB CLP)

Hazard statements (GB CLP)

Precautionary statements (GB CLP)

- : Danger
- : H302 - Harmful if swallowed.
- : H314 - Causes severe skin burns and eye damage.
- : P102 - Keep out of reach of children.
- : P101 - If medical advice is needed, have product container or label at hand.
- : P260 - Do not breathe dust, fume, gas, mist, vapours or spray.
- : P262 - Do not get in eyes, on skin, or on clothing.
- : P280 - Wear protective gloves, protective clothing, eye protection, face protection and hearing protection.
- : P264 - Wash hands, forearms and face thoroughly after handling.
- : P270 - Do not eat, drink or smoke when using this product.
- : P301+P330+P331+P310 - IF SWALLOWED: Rinse mouth. Do NOT induce vomiting. Immediately call a POISON CENTER or doctor.
- : P303+P361+P353+P310 - IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water. Immediately call a POISON CENTER or doctor.
- : P305+P351+P338+P310 - IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Immediately call a POISON CENTER or doctor.
- : P363 - Wash contaminated clothing before reuse.
- : P405 - Store locked up.
- : P501 - Dispose of contents and container to a hazardous or special waste collection point, in accordance with local, regional, national and international regulations.

2.3. Other hazards

Results of PBT and vPvB assessment

Component	
Substance(s) not meeting the PBT criteria of UK REACH regulation, in accordance with Annex XIII	Phosphoric Acid (7664-38-2), 1-HEPTANOL, 2-PROPYL ETHOXYLATE (>4-5 EO) (160875-66-1)
Substance(s) not meeting the vPvB criteria of UK REACH regulation, in accordance with Annex XIII	Phosphoric Acid (7664-38-2), 1-HEPTANOL, 2-PROPYL ETHOXYLATE (>4-5 EO) (160875-66-1)

Results of Endocrine Disruptor assessment

Component	
Substance(s) not considered as endocrine disrupting. They are not included in the list established in accordance with Article 59(1) of UK REACH for having endocrine disrupting properties, nor identified as having endocrine disrupting properties in accordance with the criteria set out in GB BPR and GB PPP	Phosphoric Acid(7664-38-2), 1-HEPTANOL, 2-PROPYL ETHOXYLATE (>4-5 EO)(160875-66-1)

SECTION 3: Composition/information on ingredients

3.1. Substances

Not applicable

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According to REACH Regulation (EC) No 1907/2006, as retained and amended in UK law.

3.2. Mixtures

Name	Product identifier	%	Classification according to GB CLP (SI 2019:720 as amended)
Phosphoric Acid substance with workplace exposure limit(s) (Note B)	CAS-No.: 7664-38-2 EC-No.: 231-633-2 UK Index-No.: 015-011-00-6 REACH-no: 01-2119485924-24	21 – 30	Met. Corr. 1, H290 Acute Tox. 4 (Oral), H302 (ATE=500 mg/kg bodyweight) Skin Corr. 1B, H314
1-HEPTANOL, 2-PROPYL ETHOXYLATE (>4-5 EO)	CAS-No.: 160875-66-1	0.98 – 1.99	Eye Dam. 1, H318

Specific concentration limits:

Name	Product identifier	Specific concentration limits (%)
Phosphoric Acid	CAS-No.: 7664-38-2 EC-No.: 231-633-2 UK Index-No.: 015-011-00-6 REACH-no: 01-2119485924-24	(10 ≤ C < 25) Skin Irrit. 2; H315 (10 ≤ C < 25) Eye Irrit. 2; H319 (25 ≤ C ≤ 100) Skin Corr. 1B; H314

Note B: Some substances (acids, bases, etc.) are placed on the market in aqueous solutions at various concentrations and, therefore, these solutions require different classification and labelling since the hazards vary at different concentrations. In Part 3 entries with Note B have a general designation of the following type: 'nitric acid ... %'. In this case the supplier must state the percentage concentration of the solution on the label. Unless otherwise stated, it is assumed that the percentage concentration is calculated on a weight/weight basis.

Full text of H- and EUH-statements: see section 16

SECTION 4: First aid measures

4.1. Description of first aid measures

First-aid measures general	: Call a physician immediately. Get medical advice/attention if you feel unwell.
First-aid measures after inhalation	: Remove person to fresh air and keep comfortable for breathing. If you feel unwell, seek medical advice.
First-aid measures after skin contact	: Wash contaminated clothing before reuse. If skin irritation occurs: Get medical advice/attention. After contact with skin, take off immediately all contaminated clothing, and wash immediately with plenty of water.
First-aid measures after eye contact	: Remove contact lenses, if present and easy to do. Continue rinsing. Call a physician immediately. Immediately rinse with plenty of water (for at least 15 minutes).
First-aid measures after ingestion	: Rinse mouth. Do not induce vomiting. If the person is fully conscious, make him/her drink plenty of water. Never give an unconscious person anything to drink. Call a physician immediately. Never give anything by mouth to an unconscious person.

4.2. Most important symptoms and effects, both acute and delayed

Symptoms/effects after inhalation	: May cause allergy or asthma symptoms or breathing difficulties if inhaled.
Symptoms/effects after skin contact	: Burns. May cause an allergic skin reaction.
Symptoms/effects after eye contact	: Serious damage to eyes. redness, itching, tears. stinging.
Symptoms/effects after ingestion	: Burns. May cause irritation to the digestive tract. Abdominal pain, nausea.

4.3. Indication of any immediate medical attention and special treatment needed

Treat symptomatically.

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SECTION 5: Firefighting measures

5.1. Extinguishing media

Suitable extinguishing media : Water spray. Dry powder. Foam. Carbon dioxide. Use extinguishing media appropriate for surrounding fire.

5.2. Special hazards arising from the substance or mixture

Hazardous decomposition products in case of fire : Toxic fumes may be released.

5.3. Advice for firefighters

Protection during firefighting : Do not attempt to take action without suitable protective equipment. Self-contained breathing apparatus. Complete protective clothing.

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

General measures : Notify authorities if product enters sewers or public waters. Evacuate area. Eliminate every possible source of ignition. Keep people away from and upwind of spill/leak. Mark out the contaminated area with signs and prevent access to unauthorized personnel. Do not handle until all safety precautions have been read and understood.

6.1.1. For non-emergency personnel

Emergency procedures : Ventilate spillage area. Avoid contact with skin and eyes. Do not breathe dust/fume/gas/mist/vapours/spray.

6.1.2. For emergency responders

Protective equipment : Do not attempt to take action without suitable protective equipment. For further information refer to section 8: "Exposure controls/personal protection".

6.2. Environmental precautions

Avoid release to the environment. Do not allow to enter drains or water courses. Notify authorities if product enters sewers or public waters.

6.3. Methods and material for containment and cleaning up

For containment : Contain any spills with dikes or absorbents to prevent migration and entry into sewers or streams. Absorb spilled material with sand or earth. Collect spillage. Using a clean shovel, put the material in a dry container and cover without compressing it.

Methods for cleaning up : Clean up any spills as soon as possible, using an absorbent material to collect it. Collect leaking and spilled liquid in sealable containers as far as possible.

Other information : Dispose of materials or solid residues at an authorized site.

6.4. Reference to other sections

For further information refer to section 13. For further information refer to section 8: "Exposure controls/personal protection".

SECTION 7: Handling and storage

7.1. Precautions for safe handling

Precautions for safe handling : Ensure good ventilation of the work station. Avoid contact with skin and eyes. Do not breathe dust/fume/gas/mist/vapours/spray. Wear personal protective equipment.

Hygiene measures : Wash contaminated clothing before reuse. Do not eat, drink or smoke when using this product. Always wash hands after handling the product.

7.2. Conditions for safe storage, including any incompatibilities

Storage conditions : Store locked up. Keep cool. Keep container tightly closed.

Storage area : Store in a well-ventilated place.

Special rules on packaging : Keep only in original container.

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7.3. Specific end use(s)

Rust remover.

SECTION 8: Exposure controls/personal protection

8.1. Control parameters

8.1.1 National occupational exposure and biological limit values

Phosphoric Acid (7664-38-2)	
United Kingdom - Occupational Exposure Limits	
Local name	Orthophosphoric acid
WEL TWA (OEL TWA)	1 mg/m ³
WEL STEL (OEL STEL)	2 mg/m ³
Regulatory reference	EH40/2005 (Fourth edition, 2020). HSE

8.1.2. Recommended monitoring procedures

No additional information available

8.1.3. Air contaminants formed

No additional information available

8.1.4. DNEL and PNEC

No additional information available

8.1.5. Control banding

No additional information available

8.2. Exposure controls

8.2.1. Appropriate engineering controls

Appropriate engineering controls:

Ensure good ventilation of the work station.

8.2.2. Personal protection equipment

Personal protective equipment symbol(s):



8.2.2.1. Eye and face protection

Eye protection:

Safety glasses

8.2.2.2. Skin protection

Skin and body protection:

Wear suitable protective clothing

8.2.2.3. Respiratory protection

Respiratory protection:

In case of insufficient ventilation, wear suitable respiratory equipment

8.2.2.4. Thermal hazards

No additional information available

8.2.3. Environmental exposure controls

Environmental exposure controls:

Avoid release to the environment.

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SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

Physical state	: Liquid
Odour	: Characteristic odour.
Odour threshold	: Not available
pH	: 1 – 2
Melting point	: No data available.
Freezing point	: Not available
Boiling point	: Not available
Flash point	: > 93 °C
Flammability	: Not available
Explosive limits	: Not available
Vapour pressure	: Not available
Vapour pressure at 50°C	: Not available
Relative vapour density at 20°C	: No data available.
Relative density	: 1.127 1.127
Density	: Not available
Solubility	: Not available
Partition coefficient n-octanol/water (Log Kow)	: Not available
Auto-ignition temperature	: No data available.
Decomposition temperature	: Not available
Viscosity, kinematic	: Not available
Explosive properties	: Not available

9.2. Other information

Particle characteristics	: Not applicable
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SECTION 10: Stability and reactivity

10.1. Reactivity

The product is non-reactive under normal conditions of use, storage and transport.

10.2. Chemical stability

Stable under normal conditions.

10.3. Possibility of hazardous reactions

No dangerous reactions known under normal conditions of use.

10.4. Conditions to avoid

None under recommended storage and handling conditions (see section 7). Heat.

10.5. Incompatible materials

Strong acids. Strong oxidising agents.

10.6. Hazardous decomposition products

Under normal conditions of storage and use, hazardous decomposition products should not be produced.

SECTION 11: Toxicological information

11.1. Information on toxicological effects

Acute toxicity (oral)	: Harmful if swallowed.
Acute toxicity (dermal)	: Not classified (Based on available data, the classification criteria are not met)
Acute toxicity (inhalation)	: Not classified (Based on available data, the classification criteria are not met)

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ATE UK (oral)	1690.903 mg/kg bodyweight
Phosphoric Acid (7664-38-2)	
LD50 oral rat	3500 mg/kg Source: ECHA
LD50 dermal rabbit	2740 mg/kg Source: ECHA
1-HEPTANOL, 2-PROPYL ETHOXYLATE (>4-5 EO) (160875-66-1)	
LD50 oral rat	> 2000 ml/kg
Skin corrosion/irritation	: Causes severe skin burns. pH: 1 – 2
1-HEPTANOL, 2-PROPYL ETHOXYLATE (>4-5 EO) (160875-66-1)	
pH	5 – 8
Serious eye damage/irritation	: Causes serious eye damage. pH: 1 – 2
1-HEPTANOL, 2-PROPYL ETHOXYLATE (>4-5 EO) (160875-66-1)	
pH	5 – 8
Respiratory or skin sensitisation	: Not classified (Based on available data, the classification criteria are not met)
Germ cell mutagenicity	: Not classified (Based on available data, the classification criteria are not met)
Carcinogenicity	: Not classified (Based on available data, the classification criteria are not met)
Reproductive toxicity	: Not classified (Based on available data, the classification criteria are not met)
STOT-single exposure	: Not classified (Based on available data, the classification criteria are not met)
STOT-repeated exposure	: Not classified (Based on available data, the classification criteria are not met)
Aspiration hazard	: Not classified (Based on available data, the classification criteria are not met)

Other information

No additional information available

SECTION 12: Ecological information

12.1. Toxicity

Ecology - general	: Before neutralisation, the product may represent a danger to aquatic organisms. No data available.
Hazardous to the aquatic environment, short-term (acute)	: Not classified (Based on available data, the classification criteria are not met)
Hazardous to the aquatic environment, long-term (chronic)	: Not classified (Based on available data, the classification criteria are not met)

Phosphoric Acid (7664-38-2)	
LC50 - Fish [1]	75.1 mg/l Source: ECHA
LC50 - Fish [2]	3 – 3.25 mg/l <i>Lepomis macrochirus</i>
EC50 - Crustacea [1]	> 100 mg/l Test organisms (species): <i>Daphnia magna</i>
EC50 72h - Algae [1]	> 100 mg/l Test organisms (species): <i>Desmodesmus subspicatus</i> (previous name: <i>Scenedesmus subspicatus</i>)
NOEC chronic algae	> 100 mg/l
1-HEPTANOL, 2-PROPYL ETHOXYLATE (>4-5 EO) (160875-66-1)	
LC50 - Fish [1]	10 – 100 mg/l
EC50 - Crustacea [1]	1 – 10 mg/l
EC50 - Other aquatic organisms [1]	1 – 10 mg/l

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According to REACH Regulation (EC) No 1907/2006, as retained and amended in UK law.

1-HEPTANOL, 2-PROPYL ETHOXYLATE (>4-5 EO) (160875-66-1)

EC50 72h - Algae [1]	10 – 100 mg/l
NOEC chronic fish	> 1 ml/l

12.2. Persistence and degradability

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Persistence and degradability	Readily biodegradable.
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Phosphoric Acid (7664-38-2)

Persistence and degradability	Not rapidly degradable
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1-HEPTANOL, 2-PROPYL ETHOXYLATE (>4-5 EO) (160875-66-1)

Persistence and degradability	Not rapidly degradable
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12.3. Bioaccumulative potential

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Bioaccumulative potential	No bioaccumulation potential.
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12.4. Mobility in soil

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Ecology - soil	Readily absorbed into the soil.
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12.5. Results of PBT and vPvB assessment

Component

Phosphoric Acid (7664-38-2)	This substance does not meet the PBT criteria of UK REACH regulation, annex XIII This substance does not meet the vPvB criteria of UK REACH regulation, annex XIII
1-HEPTANOL, 2-PROPYL ETHOXYLATE (>4-5 EO) (160875-66-1)	This substance does not meet the PBT criteria of UK REACH regulation, annex XIII This substance does not meet the vPvB criteria of UK REACH regulation, annex XIII

12.6. Other adverse effects

Other adverse effects	: Negligible ecotoxicity.
Ozone	: Not classified (Based on available data, the classification criteria are not met)

SECTION 13: Disposal considerations

13.1. Waste treatment methods

Waste treatment methods	: Dispose of contents/container in accordance with licensed collector's sorting instructions.
Product/Packaging disposal recommendations	: Disposal of this packaging should at all times comply with the waste disposal legislation and any regional local authority requirements.

SECTION 14: Transport information

In accordance with ADR / IMDG / IATA / ADN / RID

ADR	IMDG	IATA	ADN	RID
14.1. UN number				
UN 1805	UN 1805	UN 1805	UN 1805	UN 1805

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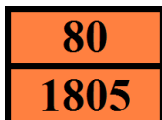
According to REACH Regulation (EC) No 1907/2006, as retained and amended in UK law.

ADR	IMDG	IATA	ADN	RID
14.2. UN proper shipping name				
PHOSPHORIC ACID, SOLUTION	PHOSPHORIC ACID SOLUTION	Phosphoric acid, solution	PHOSPHORIC ACID, SOLUTION	PHOSPHORIC ACID, SOLUTION
Transport document description				
UN 1805 PHOSPHORIC ACID, SOLUTION, 8, III, (E)	UN 1805 PHOSPHORIC ACID SOLUTION, 8, III	UN 1805 Phosphoric acid, solution, 8, III	UN 1805 PHOSPHORIC ACID, SOLUTION, 8, III	UN 1805 PHOSPHORIC ACID, SOLUTION, 8, III
14.3. Transport hazard class(es)				
8	8	8	8	8
				
14.4. Packing group				
III	III	III	III	III
14.5. Environmental hazards				
Dangerous for the environment: No	Dangerous for the environment: No Marine pollutant: No	Dangerous for the environment: No	Dangerous for the environment: No	Dangerous for the environment: No
No supplementary information available				

14.6. Special precautions for user

Overland transport

Classification code (ADR)	: C1
Limited quantities (ADR)	: 5I
Excepted quantities (ADR)	: E1
Packing instructions (ADR)	: P001, IBC03, LP01, R001
Mixed packing provisions (ADR)	: MP19
Portable tank and bulk container instructions (ADR)	: T4
Portable tank and bulk container special provisions (ADR)	: TP1
Tank code (ADR)	: L4BN
Tank special provisions (ADR)	: TU42
Vehicle for tank carriage	: AT
Transport category (ADR)	: 3
Special provisions for carriage - Packages (ADR)	: V12
Hazard identification number (Kemler No.)	: 80
Orange plates	:



Tunnel restriction code (ADR)	: E
EAC code	: 2R

Transport by sea

Special provisions (IMDG)	: 223
Limited quantities (IMDG)	: 5 L
Excepted quantities (IMDG)	: E1
Packing instructions (IMDG)	: P001, LP01
IBC packing instructions (IMDG)	: IBC03
Tank instructions (IMDG)	: T4
Tank special provisions (IMDG)	: TP1
EmS-No. (Fire)	: F-A

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EmS-No. (Spillage)	: S-B
Stowage category (IMDG)	: A
Segregation (IMDG)	: SGG1, SG36, SG49
Properties and observations (IMDG)	: Miscible in water. Mildly corrosive to most metals.

Air transport

PCA Excepted quantities (IATA)	: E1
PCA Limited quantities (IATA)	: Y841
PCA limited quantity max net quantity (IATA)	: 1L
PCA packing instructions (IATA)	: 852
PCA max net quantity (IATA)	: 5L
CAO packing instructions (IATA)	: 856
CAO max net quantity (IATA)	: 60L
Special provisions (IATA)	: A3, A803
ERG code (IATA)	: 8L

Inland waterway transport

Classification code (ADN)	: C1
Limited quantities (ADN)	: 5 L
Excepted quantities (ADN)	: E1
Carriage permitted (ADN)	: T
Equipment required (ADN)	: PP, EP
Number of blue cones/lights (ADN)	: 0

Rail transport

Classification code (RID)	: C1
Limited quantities (RID)	: 5L
Excepted quantities (RID)	: E1
Packing instructions (RID)	: P001, IBC03, LP01, R001
Mixed packing provisions (RID)	: MP19
Portable tank and bulk container instructions (RID)	: T4
Portable tank and bulk container special provisions (RID)	: TP1
Tank codes for RID tanks (RID)	: L4BN
Special provisions for RID tanks (RID)	: TU42
Transport category (RID)	: 3
Special provisions for carriage – Packages (RID)	: W12
Colis express (express parcels) (RID)	: CE8
Hazard identification number (RID)	: 80

14.7. Transport in bulk according to Annex II of Marpol and the IBC Code

Not applicable

SECTION 15: Regulatory information

15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

15.1.1. National regulations

UK REACH Annex XVII (Restriction List)

This product contains no substance(s) listed on UK REACH Annex XVII (Restriction List) equal to or above the level of SDS disclosure

UK REACH Annex XIV (Authorisation List)

This product contains no substance(s) listed on UK REACH Annex XIV (Authorisation List) equal to or above the 0.1% level of disclosure

UK REACH Candidate List (SVHC)

This product contains no substance(s) listed on the UK REACH Candidate List (SVHC).

GB PIC Regulation (Prior Informed Consent)

This product contains no substance(s) listed on the GB PIC List equal to or above the level of SDS disclosure

POP Regulation (Persistent Organic Pollutants)

This product contains no substance(s) listed on the GB POP List equal to or above the level of SDS disclosure

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Ozone Regulation (S.I. No. 168 of 2015)

This product contains no substance(s) listed on the GB Ozone Depletion List equal to or above the level of SDS disclosure

Control of Poisons and Explosives Precursors Act

This product contains no substance(s) listed as a reportable poison on the Control of Poisons and Explosives Precursors Regulations equal to or above the level of SDS disclosure

This product contains no substance(s) listed as a regulated poison on the Control of Poisons and Explosives Precursors Regulations equal to or above the level of SDS disclosure

This product contains no substance(s) listed as a reportable explosive precursor on the Control of Poisons and Explosives Precursors Regulations equal to or above the level of SDS disclosure

This product contains substance(s) listed on the Control of Poisons and Explosives Precursors Regulations equal to or above the level of SDS disclosure

Drug Precursors Regulation (EC 273/2004)

This product contains no substance(s) listed on the GB Drug Precursors List equal to or above the level of SDS disclosure

15.1.2. Other Information

15.2. Chemical safety assessment

No additional information available

SECTION 16: Other information

Full text of H- and EUH-statements:	
Acute Tox. 4 (Oral)	Acute toxicity (oral), Category 4
Eye Dam. 1	Serious eye damage/eye irritation, Category 1
Eye Irrit. 2	Serious eye damage/eye irritation, Category 2
Met. Corr. 1	Corrosive to metals, Category 1
Skin Corr. 1	Skin corrosion/irritation, Category 1
Skin Corr. 1B	Skin corrosion/irritation, Category 1, Sub-Category 1B
Skin Irrit. 2	Skin corrosion/irritation, Category 2
H290	May be corrosive to metals.
H302	Harmful if swallowed.
H314	Causes severe skin burns and eye damage.
H315	Causes skin irritation.
H318	Causes serious eye damage.
H319	Causes serious eye irritation.

Safety Data Sheet (SDS), UK

The above information is believed to be correct but does not purport to be all inclusive and shall be used only as a guide. This company shall not be held liable for any damage resulting from handling or from contact with the above product.